

Vertical six-mold thermostatic vulcanizing machine



Attention proceeding

1, and the power cord must be safely grounded, power supply with best leakage protection switch.

2, be careful when using the wearer, lest burns.

Three, the equipment must be far away from the soda acid corrosive materials.

4, if use does after stuck on a dirt, want to use the fine ShaPi burnish clean, otherwise, it will affect the tire repair of flatness, smoothness.

Overview

Type vertical constant temperature vulcanization machine is for regular repair car tires and development production. It has to be automatic temperature control, timing heating, the bell remind, durable, etc. The screw type pressure, the upper die and wishbone can lateral, let the operation more convenient, quick. Equipped with six pieces of sulfide board, and may, according to the tire side, such as the shoulder, the tyre tire crown different positions and replacement operation. Up and down two heater can alone, according to the need to use, also can be used at the same time. At the same time, you can press the need to choose their own tires sulfide time. Traditional rubber tire repair a perm caused easily owe sulfur or sulfur phenomenon, owe sulfur lead to summer or wheel high speed running flat degum, tend to cause the sulfur rubber aging shorten the service life of tires. The machine is just fill the fight of the shortcomings of the traditional perm tire repair, it can automatic temperature control in the state of complete the whole tire repair process, to smooth the good effects.

This machine was a six belt clip of aluminium, can deduct in heating the wearer, according to different positions of the tire repair (such as: tire shoulder, tire crown, the side of the tire), choose corresponding aluminium.

Basic parameters

| Pressure | rate | Temperature control | Timing scope |
|----------|--------|---------------------|--------------|
| 220V | 2×500W | 145~160 | ≤120Minute |

Method of patching a tyre

1, will tire of surface treatment to fill the wound clean, do a sign.

2, the burnish machine will with the surface of the wound from a hair, the area is slightly bigger than the wound.

3, will raw rubber and gasoline in the prepared rubber paste (or with ReBu glue) with brush evenly coated in the dozen hair place.

4, cut the size of the rubber was appropriate, will it fill in the wound, if the wound is large, will rubber was a overlap.

5, will pressure the wearer in raw rubber (if could be on raw rubber cushions on a thin layer of aluminum or iron plate), as far as possible on the wearer will wound, press the screw, fixed the tires. Will the timer to proper adjustment range, then turn on the power switch. Vulcanizing press start work.

6, timer rings (scale line be O place) sulfide over, heating power automatically cut off, slightly loose screw, the wishbone lateral, remove tires, complete the whole tire repair process.