

LAUNCH

TLTE32SCA/ TLTE40SCA

Two Post Lift

Installation & Adjustment Manual

Launch Shanghai Machinery Co., Ltd.

Table of Contents

1. Precaution	1	5.2.4 Install the top beam.....	8
2. Structure and working Principle	2	5.2.5 Install the offside column.....	9
2.1 Structure Schematic Diagram.....	2	5.2.6 Install and adjust the balancing steel cables.....	9
2.2 Main Structure and Principle of the Equipment....	4	5.2.7 Install the power unit and hydraulic lines.....	10
3. Tools for installation and adjustment	5	5.2.8 Install the swing arm and guardrail.....	11
4. Unpacking	5	5.2.9 Install the electric control box.....	12
5. Installation	5	5.2.10 Adjust the steel chain.....	13
5.1 Important notice.....	5	5.2.11 Install and adjust the electromagnet safety mechanism.....	13
5.2 Installation procedure.....	6	6. Lift Adjustment	14
5.2.1 Selecting installation site.....	6	6.1 Preparation before adjustment.....	14
5.2.2 Base plate layout.....	6	6.2 Adjustment procedure.....	14
5.2.3 Install the powerside column.....	7	7. List of the lift components	15
		Diagram of the hydraulic system TLTE32/40SCA.....	22
		Diagram of the electrical system TLTE32/40SCA.....	23

1 Precaution

Warning



- This manual is an essential integral part of this equipment. Please read it carefully.
- Properly keep this manual for use during the maintenance.
- This unit is only used for its clearly designated purpose. Never use it for other purposes.
- The manufacturer is not responsible for any damage or injury caused by improper use or use for other purposes.

Precautions for the Installation and Adjustment:

- Before the installation and adjustment, carefully read this manual and the user's manual. Without the permission of the manufacturer or not following the requirement of the manual, any changes on the machine parts and its usage may cause direct or indirect damage to the machine and injury on operators.
- To do the installation and adjustment, the personnel must have certain electrical knowledge.
- The operators must undergo special training and are qualified.
- Fix and install the lift on the stable concreted floor.
- The lift shall be installed in a sufficient space so that the operation is not restricted.
- Don't expose the lift to the extreme temperature and humidity environment. Avoid installation beside the heating equipment, water tap, air humidifier or stove.
- Don't install the lift in front of the window where the sunlight can shine directly. When it's unavoidable, use curtain to shield the sunlight.
- The manufacturer reserves the right to make design changes or add improvements to its product line without notice.
- Before installation, carefully check the packing list of lift. In case of any question, please contact the distributor or LAUNCH immediately.

2 Structure and Working Principle

2.1 Structure Schematic Diagram

The structure diagram of TLTE32/40SCA clear-floor 2-post lift is as follows (Fig. 1, 2,3):

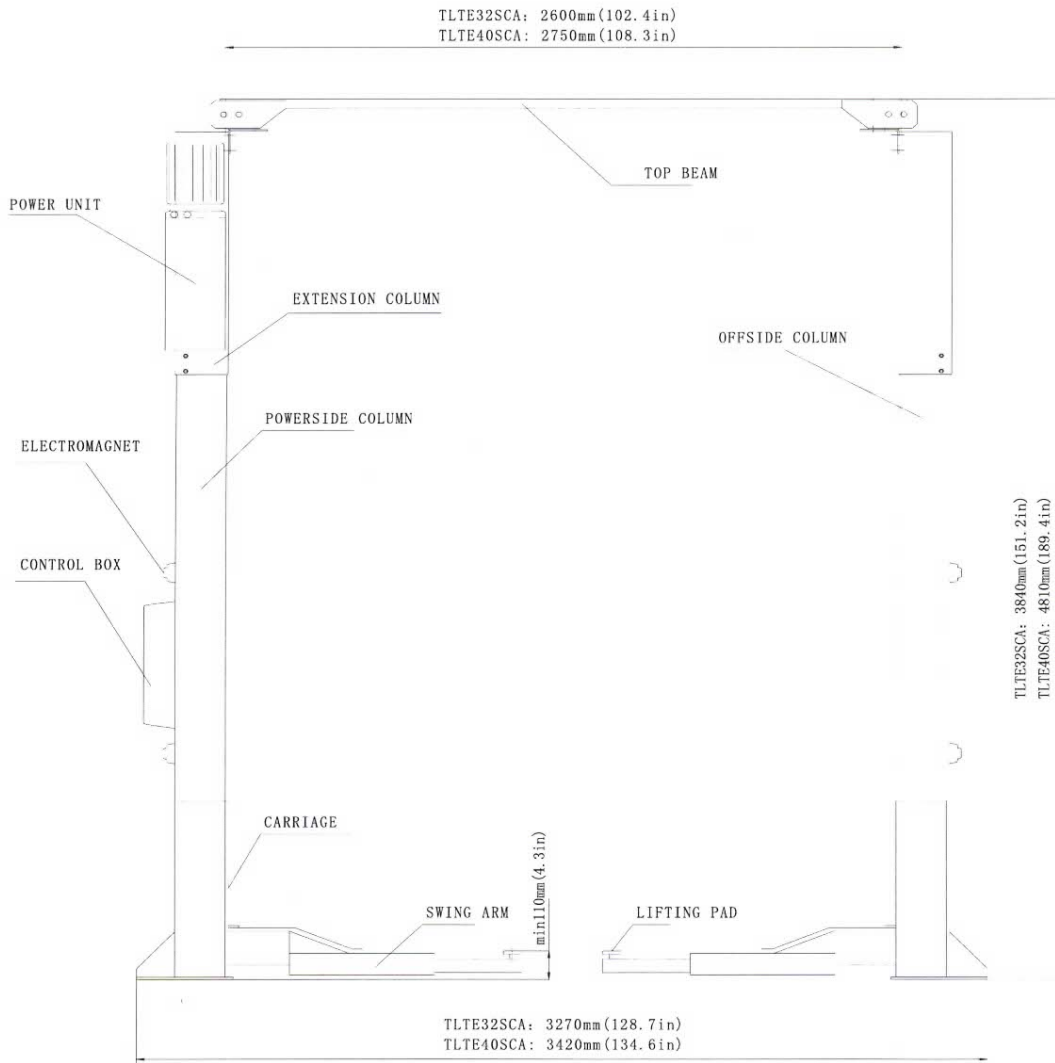
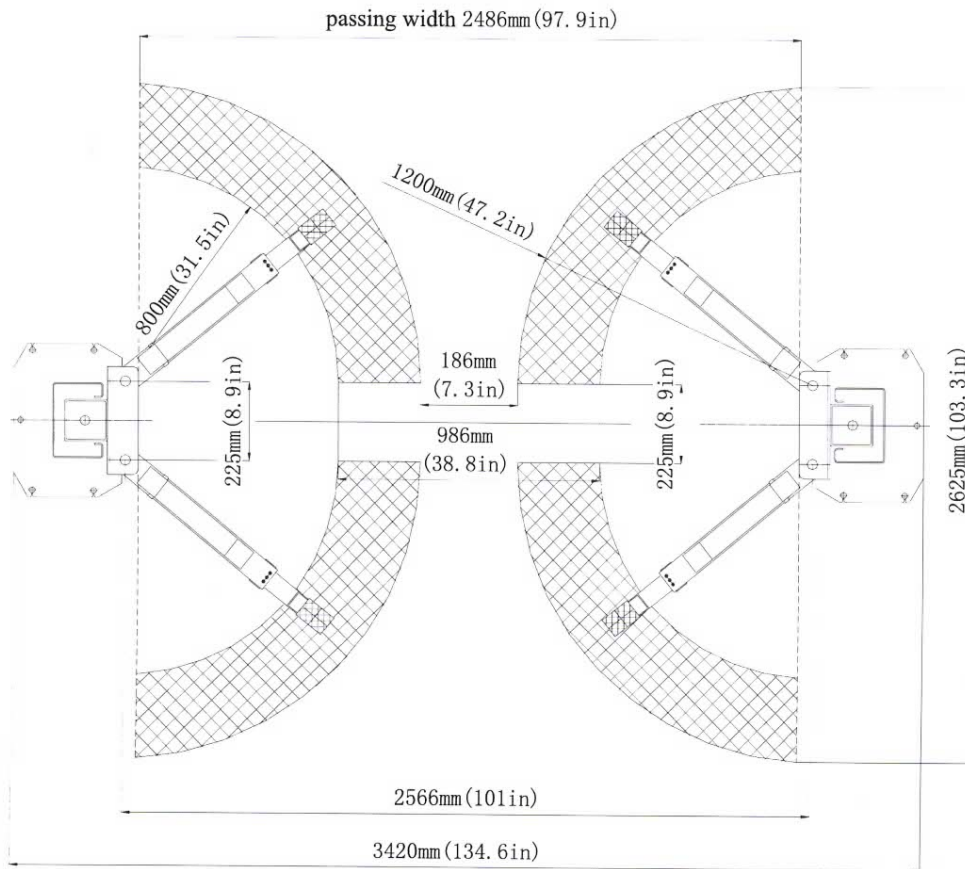


Fig. 1

TLTE40SCA



2.2 Main Structure and Principle of the Equipment

- Lifting mechanism: Each of the two columns has one hydraulic cylinder respectively. When the power unit works, the hydraulic oil gets into the lower chamber of the cylinder, forcing the piston rod moves upward. At this time, the carriage moves upward through the chain.
- Supporting mechanism: When the vehicle enters into the working area, adjust the position of two-stage telescopic swing arms to make the lifting pad near the correct lifting point of the vehicle, and then adjust the screw height below the pad to adapt to different heights of vehicle chassis.
- Balancing mechanism: To keep the balance during the lifting and lowering process, the lift uses two steel cables to interconnect two carriages, forcing the carriages to rise and descend synchronously. If the carriages and swing arms are not on the same level, adjust the screw at the end of the steel cable, making the swing arms at the same level (equal position from the floor). At this time, the steel cables must be adjusted tightly with equal tension, otherwise the equalization can't be ensured.
- Electromagnet safety mechanism: On each of the two columns, two safety lock devices are installed respectively. During the lifting process, the safety devices start to operate automatically and ensure reliable safety. Since two columns have electromagnet safety devices, they can provide double safeties.
- Working principle of electromagnet safety mechanism: When the electromagnet is not actuated, the upper end of safety plate always attaches to the safety orifice closely. When the carriage rises, the safety orifice utilizes its inclined angle to push away the safety plate and rises progressively. In case of failure during the moving of the carriage, the rapid falling will occur, then the safety plate will block into the safety orifice, preventing the falling of the carriage (Fig. 3). When the electromagnet is actuated, the safety plate is released for carriage lowering (Fig. 4).
- To prevent the vehicle slip, the swing arm is installed with positioning mechanism, making the swing arm capable of automatic locking during operation.
- Safety scope: The safety lock mechanism is effective from the height of lifting pad 450mm to 1900mm.

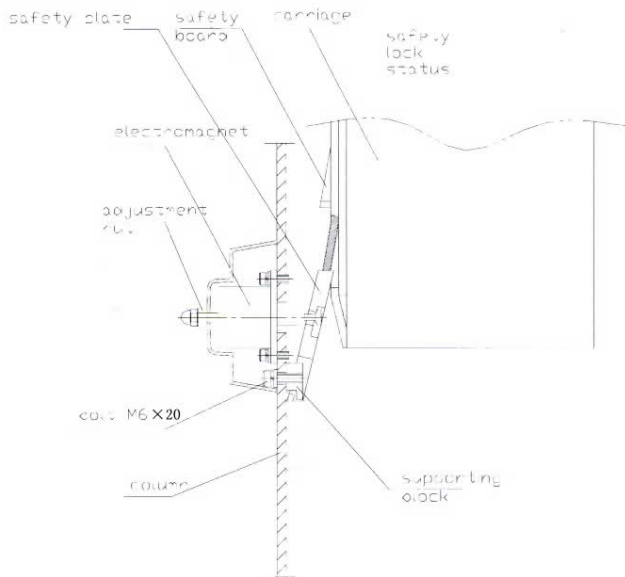


Fig. 3

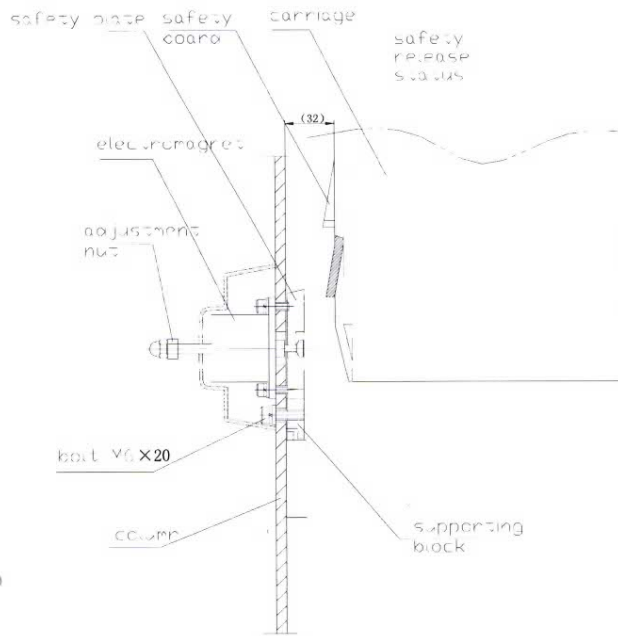


Fig. 4

3. Tools for installation and Adjustment

To ensure proper installation and adjustment, please prepare the following tools:

Tool	Model
Leveling instrument	Carpentry type
Chalk line	Min 4.5m
Hammer	1.5kg
Medium crescent wrench	40mm
Open-end wrench set	11mm-23mm
Ratchet socket set	
Flat screwdriver	150mm
Rotary hammer drill	20mm
Concrete drill-bit	∅ 19mm

4. Unpacking

- Open the packing box; remove the packing materials and inspect the lift for any sign of shipment damage. Check by packing list to see if the main parts and accessories are complete.
- Keep the packing materials away from the children to avoid danger; if the packing materials cause the pollution, they shall be treated properly.

5. Installation

5.1 Important notice

- The wrong installation will cause the lift damage or personal injury. The manufacturer will not undertake any responsibilities for any damage caused due to incorrect installation and usage of this equipment, whether directly or indirectly.
- The correct installation location shall be "horizontal" floor to ensure the horizontal lifting. The slightly slope floor can be corrected by proper shimming. Any big slope will affect the height of the lifting pad when at the bottom or the horizontal lifting. If the floor is of questionable slope, consider a visual inspection, or pour a new horizontal concrete slab if possible. In short, under the optimum horizontal lifting status, the level of the lifting relies on the level of the floor where it is installed. Don't expect to compensate for the serious slope.
- Don't install the lift on any asphalt surface or any

surface other than concrete. The lift must be installed on concrete floor conforming to the minimum requirement showed in this manual. Don't install the lift on the concrete with seams or crack and defect. Please check together with the architect..

- Without the written approval of the architect, don't install this lift on a second floor with basement.
- Overhead obstruction: The lift installation area can't have any overhead obstruction, such as heater, building support, electrical pipe, etc.
- Concrete drilling test: The installation personnel can test the concrete thickness at each site by drilling test. If several lifts are installed at one place, it is preferred to make drilling test in each site.
- Power supply: Get ready the power supply before the installation. All the electric wiring and connecting should be performed by a certified electrician.

5.2 Installation Procedure

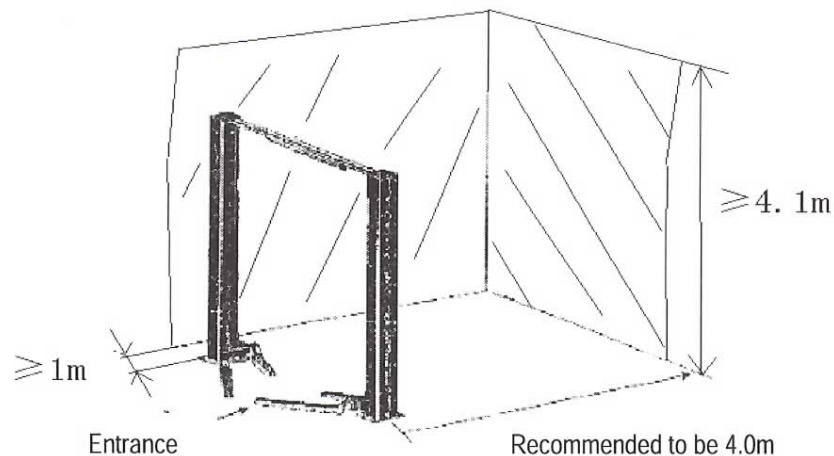


Fig. 5

5.2.2 Base plate layout

TLTE32SCA as shown in Fig. 6a

- With total width (A) as the basis, draw two parallel lines (#1 and #2) on the concrete slab, with the error within 3mm.
- Determine the powerside column location on any chalk line, and mark the total width (B) of the base

5.2.1 Selecting installation site

Selecting installation site based on the following conditions:

- If the thickness of the whole ground concrete is greater than 250mm, then the lift can be installed directly.
- If the thickness of the whole ground concrete is less than 250mm, the concrete slab must be made. The minimum thickness of the concrete slab is 250mm, with 20 days of minimum curing time.
- The concrete slab shall have steel bar reinforcement.
- The concrete slab must be leveled.
- Check the possible obstruction, e.g. low ceiling, top pipeline, working area, passage, exit, etc.
- The front and back of the lift should be reserved with sufficient space to accommodate all the vehicles (Fig. 5).

plate. Mark the points 3 and 4.

- Starting from point 3, draw one diagonal line (C) to the point 5 forming a triangle. In this way, the #1 and #2 lines can determine the location of the two columns.

TLTE40SCA as shown in Fig.6b

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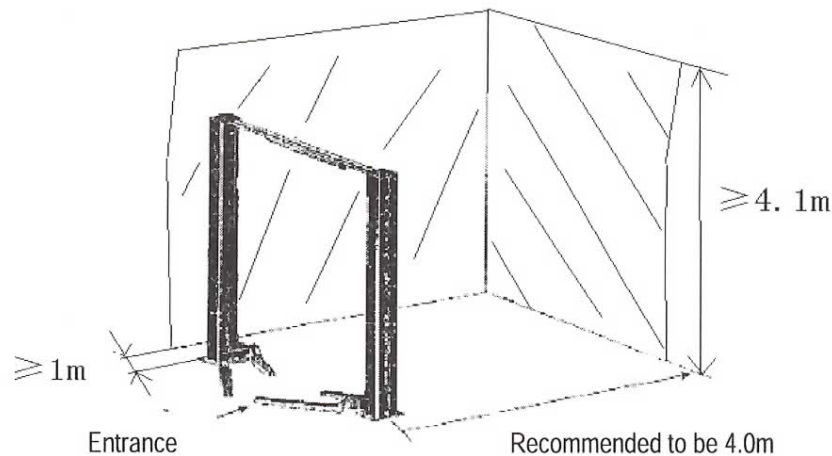


Fig. 5

5.2.2 Base plate layout

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TLTE40SCA as shown in Fig.6b

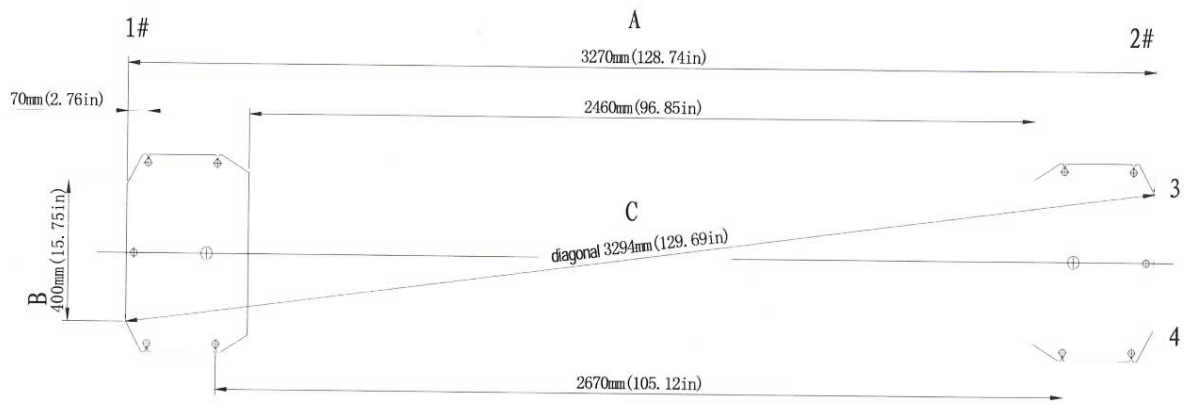


图 6a

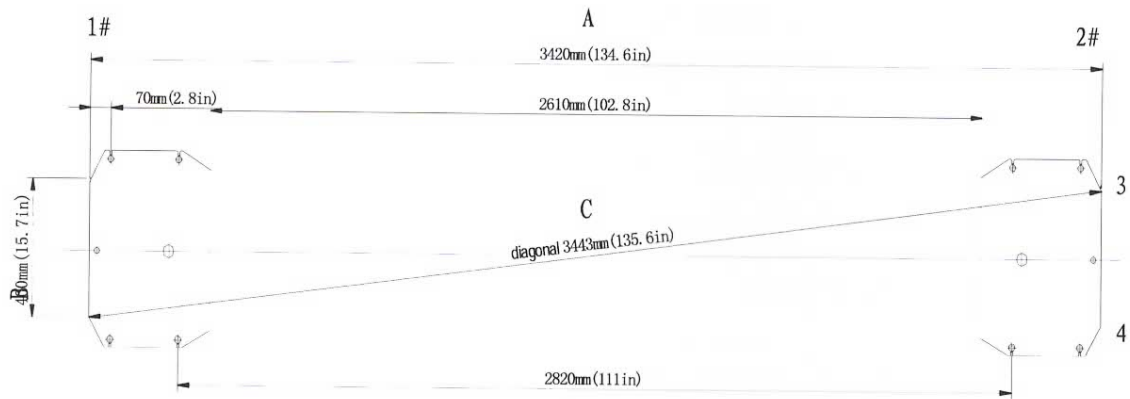


图 6b



Note:

- All the dimensions are based on the external border of the base plate.
- Ensure the overall error is controlled within 6mm. In this way, the difficulties in the final assembly, or early wear or non-alignment of the chain can be eliminated.
- The marking and layout is very important. If it is inaccurate, there will be problems during the final assembly and operation.

5.2.3 Install the powerside column

First connect and assemble the extended column with powerside column, and then raise the powerside column upper right to the location. Align the base plate of column with the chalk line layout. Guided by the hole on the base plate of the column, drill the holes into the concrete slab and use five concrete anchor bolts to fix it onto the ground. During the drilling process, ensure no movement of the column from the chalk line (Fig. 7).

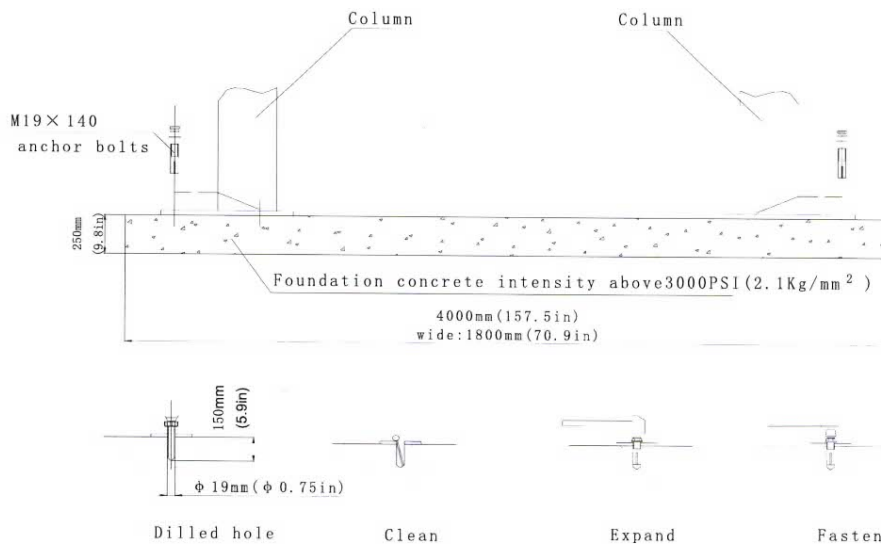


Fig. 7

! Note:

- ✧ Use sharp $\Phi 19\text{mm}$ concrete drill-bit to drill the holes. Don't ream the hole or allow the drill to wobble. Use proper tool to remove the dust from the hole. The depth of the hole is the same as that of the anchor bolt. Insert the anchor bolt and make the washer lean against the base of the column. If shimming is required, enough thread must be left.
- ✧ When fastening the anchor bolt, only use the (torque) wrench, and don't use impact tool for fastening.

Insert proper shims under the base of the column if necessary, making the column vertical.

! Note: The thickness of shims shouldn't exceed 5mm.

To get the correct safety and performance, please follow the following installation steps.

- Wear the safety goggles.
- Use hard alloy drill.
- Don't use the drill-bit with wearing exceeding the tolerance.
- The drill and concrete surface should be kept perpendicular.
- Let the drill work itself. Don't apply the extra force, and don't ream the hole or allow the drill to wobble.

- The drilling depth of the hole is based on the length of anchor bolt. The distance from the bolt head to the concrete ground should be more than twice of the bolt diameter.
- Remove the dust in the hole.
- Gently tap the bolt into the hole, till the washer rests against the base plate of column.
- Tighten the bolt.

5.2.4 Install the top beam

Position the offside column at the designated chalk location. Lift the top beam to its high position, and use four M12 bolts, washers and lock nuts to fix it with the columns (as shown in Fig. 8). When installing the top beam, ensure the above micro switch support adjacent to the powerside column.

! Note: Since the offside column is not fixed to the ground, you must operate carefully to avoid the falling of the column.

Schematic diagram for assembling column, extended column, top pulley and top beam of TLT235/240SCA

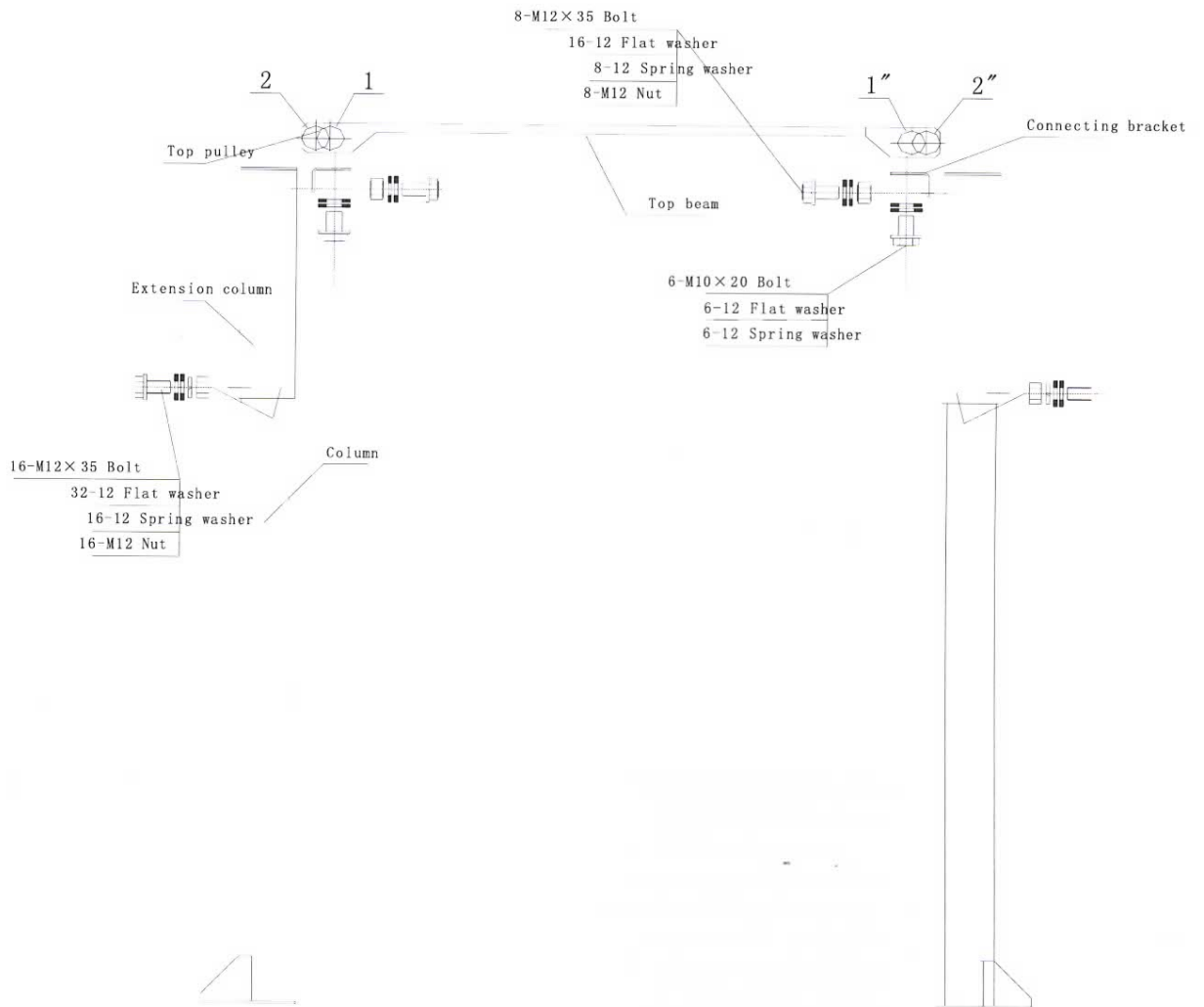


Fig. 8

5.2.5 Install the offside column

- Drill holes and install the offside column following the same procedures as outlined in 5.2.3.

5.2.6 Install and adjust the balancing steel cables

- Raise the two carriages to the safety locking position (make sure that the safety locks on each column are fully engaged before attempting to install cables), and two carriages are in equal position from the floor (same height). Install the two steel cables as shown in Fig. 9.

- Adjust the tension of cables through the adjustment nuts on each end of steel cable. The steel cables should be tight in equal tension. Each steel cable should be ensured in the pulley when adjusting tightly, otherwise the steel cable will be damaged.

⚠ Note:

- ✧ *Before operating the lift, re-check the balancing steel cables and ensure they are not intersected or wrongly installed. Ensure the steel cables are still in the pulley.*
- ✧ *The two steel cables are required to adjust to certain uniform tension to ensure the two carriages move synchronously.*

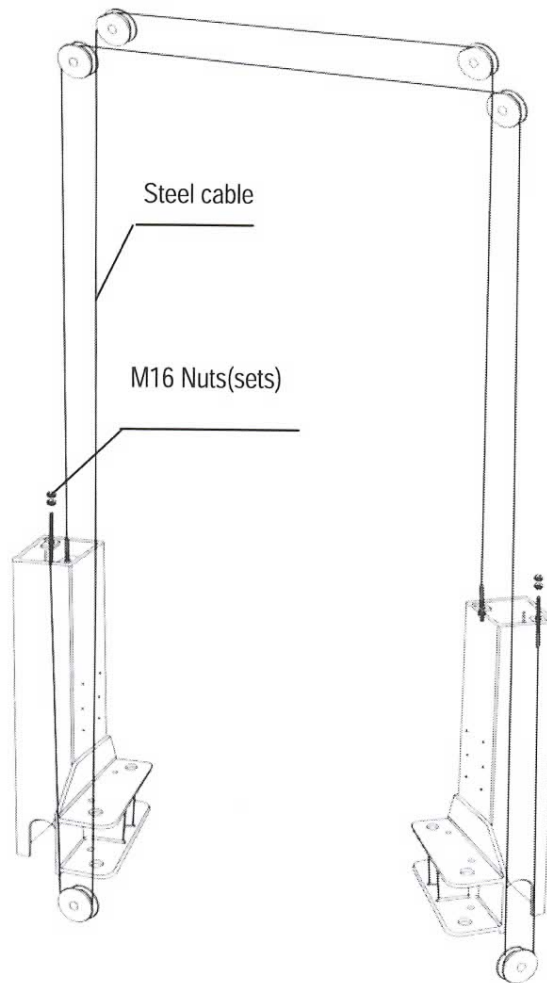


Fig. 9

5.2.7 Install the power unit and hydraulic lines

- Use two M10 bolts and gaskets to fix the power unit as shown in Fig. 10; install the hydraulic line, and tighten all the fittings to prevent oil leakage.
- Fill the reservoir with hydraulic oil (oil capacity of 10L). Operate carefully to avoid dust and other

pollutants mixed with the hydraulic oil.



Note:

- ◇ *Clean the impurities in the line and remove the protective plug of the hydraulic cylinder.*
- ◇ *When the hose installation needs to go through the column, ensure the hydraulic hose won't touch any movable parts inside the column.*

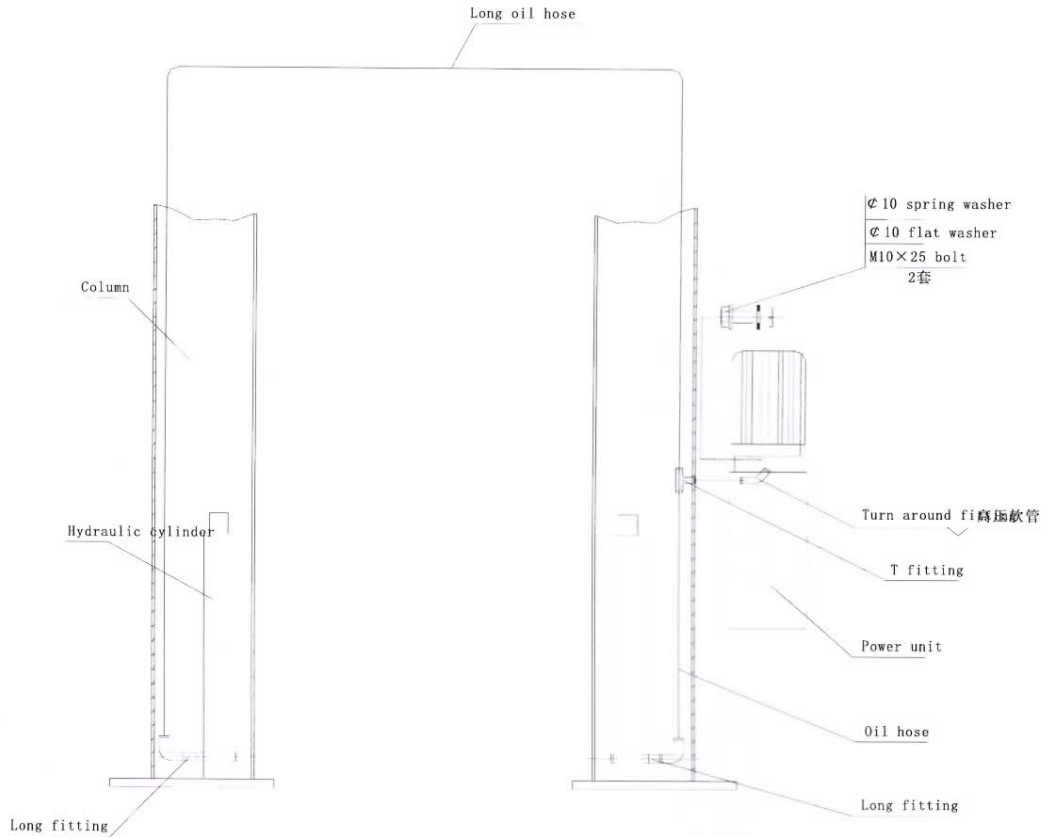


Fig. 10

5.2.8 Install the swing arm and guardrail

Install the swing arm, guardrail and door rubber pad as shown in Fig. 11.



Note:

During the installation, lubricate the moving parts of swing arm and carriage if accessory, so that the swing arm can move freely.

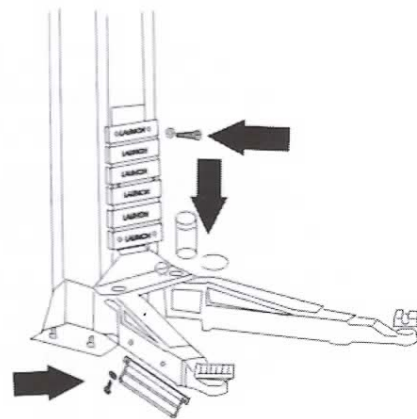


Fig 11

5.2.9 Install the electric control box

- Install the base plate of electrical control box (as shown in Fig. 12) on the powerside column.
- Connect the electrical wiring as shown in Fig. 13.
- Install the electric control box casing to the base plate of control box, and use M5x12 screw to fix the electric control box casing onto the column.
- Install the bottom case of the electric control box.

- ◇ *This equipment needs NFB (non-fuse breaker) upon installation. This equipment does not include it. It should be bought and installed by users. The NFB is 16A.*
- ◇ *The power cable is required to be greater than 2.5mm².*
- ◇ *Coat the roller and carriage passage with the lubrication grease. Raise and lower the carriages twice without load to see if they work well.*
- ◇ *After the column is fixed, operate with load.*

 **Note:**

Installation schematic diagram of electric control box

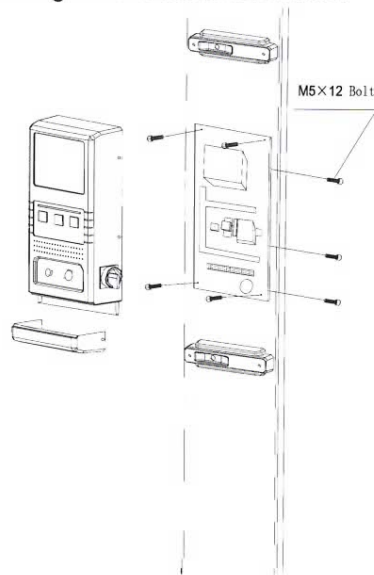


Fig.12

Wiring diagram of TLTE32/40SCA

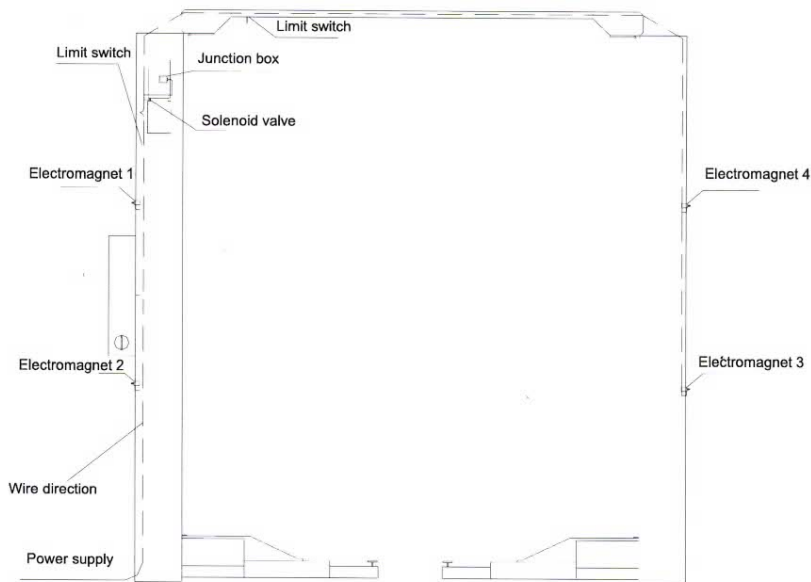


Fig. 13

5.2.10 Adjust the steel chain

The steel chain has been adjusted properly by the manufacture (Fig. 14), making the swing arm move freely at the lowest height without scratching the ground. The customer can make fine adjustment for chains after the electrical and hydraulic installation. Before adjustment, lift the carriage to a high position and lower for 2 sec to engage safety lock, and then adjust the nut on the threaded end of the chain to the required position.

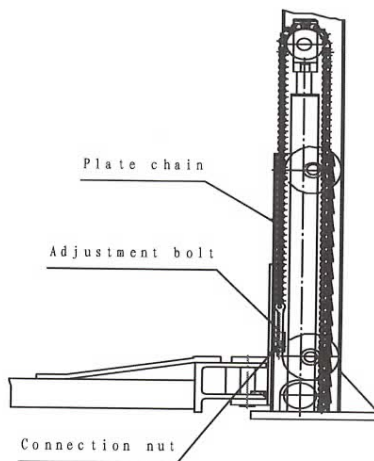


Fig. 14

5.2.11 Install and adjust the electromagnet safety mechanism

- Use bolts M5x12 and flat washer 5 to fix the electromagnet, and use bolts M6x20 to fix safety plate (as shown in Fig. 3) for powerside and offside column respectively.
- Adjust the electromagnet rear end nut. When the safety plate is under the safety status, the plate should contact the carriage; meanwhile, there is 1-2mm gap between the nut and the end of electromagnet. When the carriage rises, the safety orifice utilizes its inclined angle to push away the safety plate and rises progressively. The rattling sound can be heard clearly in the two columns. (See Fig. 3 and Fig. 4)
- Press UNLOCK button to actuate the electromagnet, and see if two safety plates can completely separate from the carriage safety orifice. (See Fig. 4)



Note:

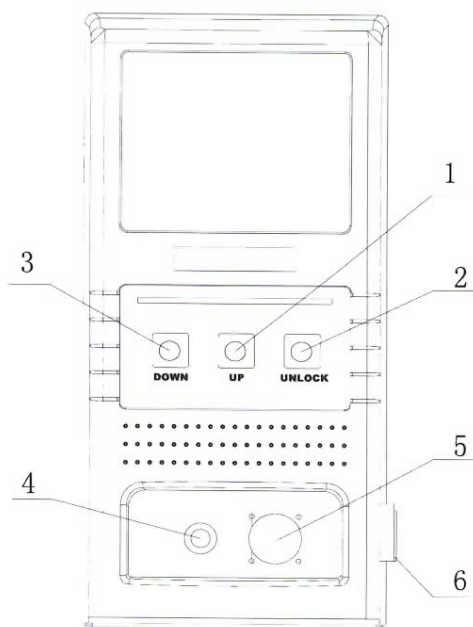
- ✧ *The electromagnet installation shall ensure free pulling and release. It is not allowed to have any jammed resistance caused by back cover or others.*

4. ES button 5. Socket for light 6. Power switch

6. Lift Adjustment

6.1 Preparation before the adjustment

- Lubricate contact surface of the carriage and corners of column with general-purpose lithium grease. All sliding surface should be coated evenly from top to bottom.
- Fill hydraulic oil N32 or N46 to the oil reservoir of the power unit.



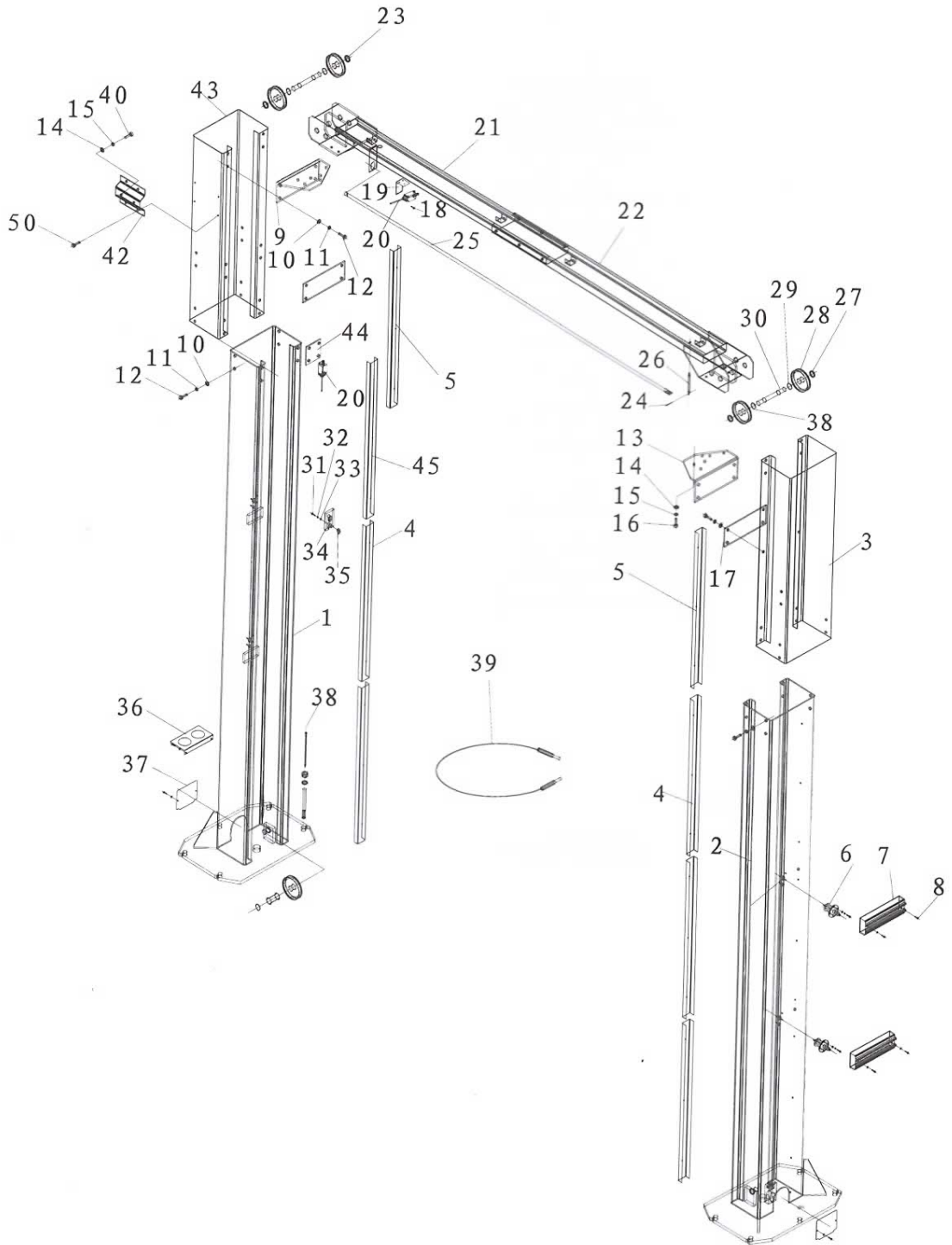
1. UP button 2. Unlock button 3. DOWN button

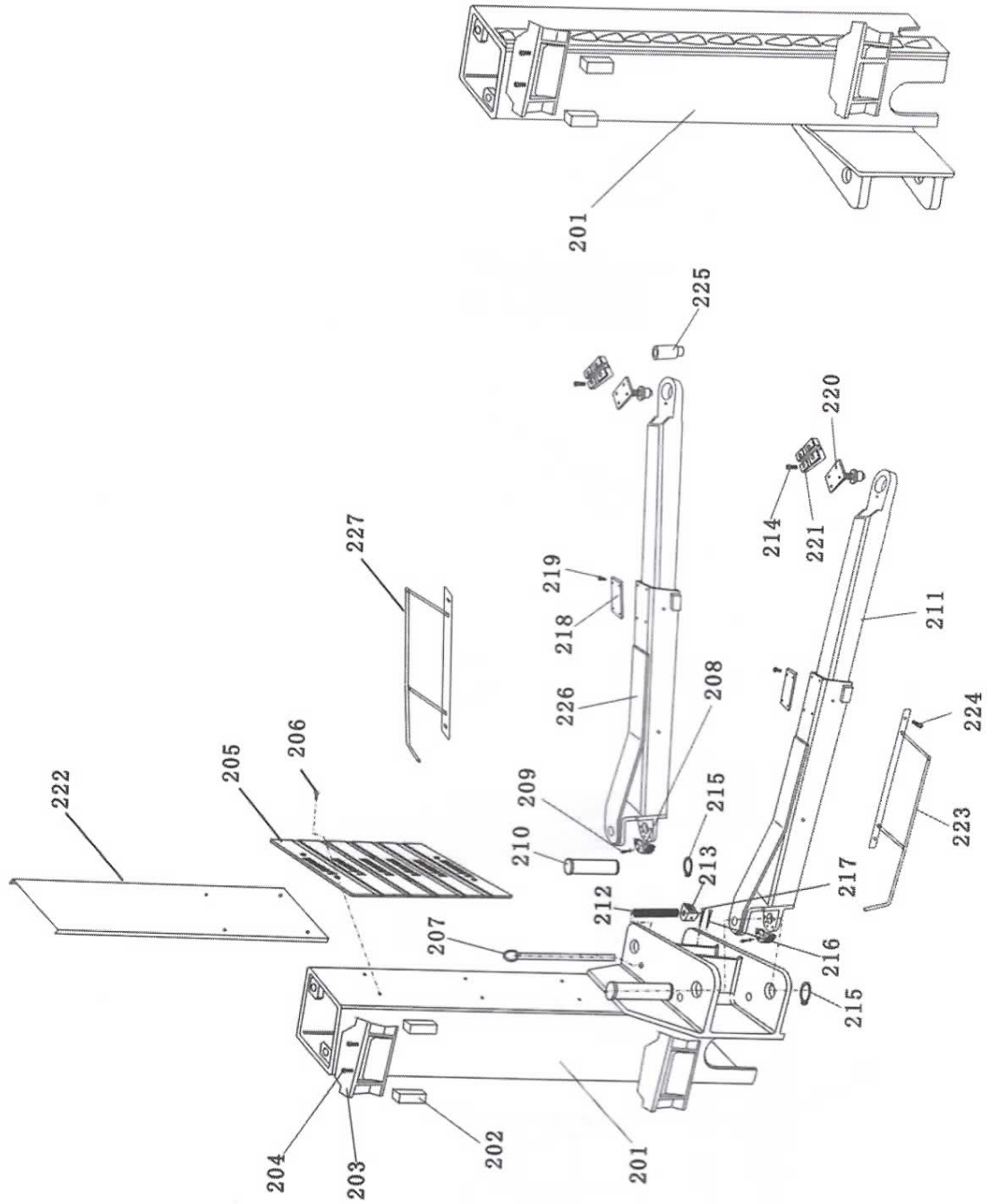
6.2 Adjustment procedure

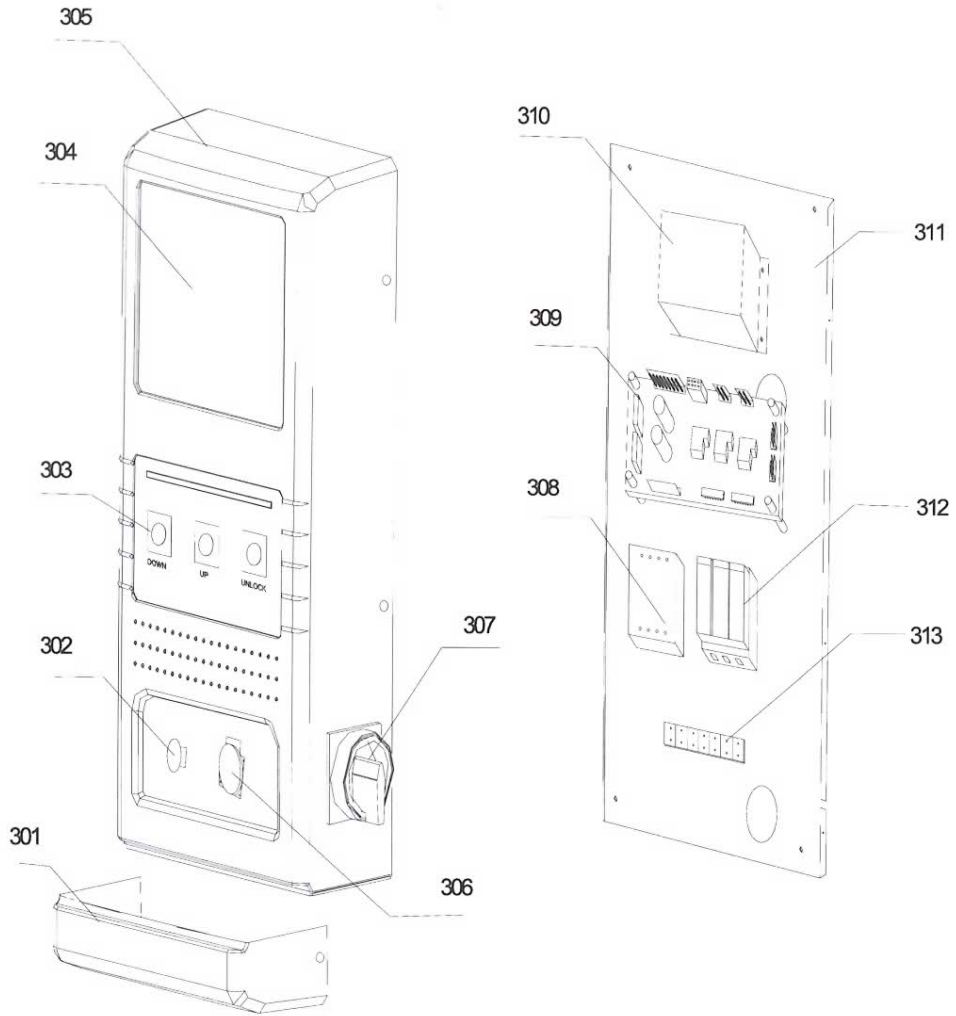
- Check to see if the power supply is installed properly.
- Check to see if all the bolts are fastened.
- Press the UP button to start the motor, and the carriage rises. Release the UP button, and the carriage stops. To lower the carriage, first actuate the electromagnet by press the UNLOCK button. If it can't release the safeties, press the UP button to go up a little(10-20mm). Press and hold the UNLOCK button again, then press the DOWN button, the carriage will lower. Release the two buttons (DOWN and UNLOCK), the carriage will stop lowering. When the vehicle is raised at required height, press the DOWN button, making the electromagnet safety locked. Ensure the safe repairing under the vehicle.
- The hydraulic system may contain air due to new installation. To bleed the air, repeat the lifting and lowering for several times.
- The adjustment is completed.

7. List of the lift components

This list is only used as information for the maintenance and repair. Our company will not be liable for other uses. In case of damages to the components, purchase can be made from the LAUNCH and its distributors base on the corresponding parts code No in the list.





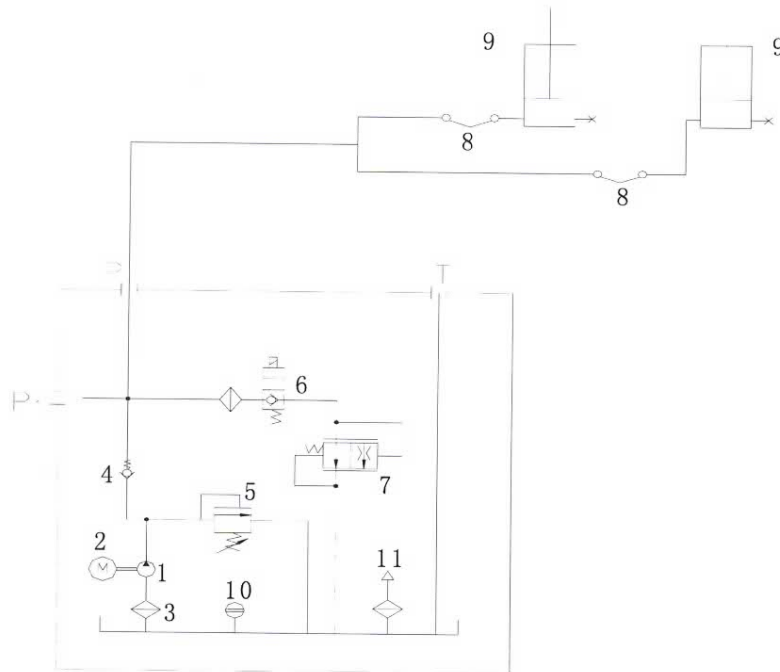


No.	Code	Name
1	201020656	TLTE32SCA powerside column
	201020620	TLTE40SCA powerside column
2	201020522	TLTE32SCA offside column
	201020621	TLTE40SCA offside column
3	201011168	TLTE32SCA extension column
	201010959	TLTE40SCA extension column
4	201011195	Protective cover inside column
5	103040133	Cover of extension column
6	103200937	Electromagnet
7	103040132	Electromagnet cover
8	103010432	Screw M5×12
9	201011179	Connecting bracket I
10	103020104	Flat washer 12
11	103040110	Spring washer 12
12	103040178	Screw M12x35
13	201011180	Connecting bracket II
14	103040123	Flat washer 10
15	103040122	Spring washer 10
16	10302120	Bolt M10×20
17	201011154	Reinforced plate
18	103010529	Screw M4×25
19	201011186	Bracket
20	102100075	Limit switch
21	201020530	Inner top beam
22	201020531	Outer top beam
23	201011258	Bushing I
24	103060342	Pin 3x26
25	201011170	Long bar
26	201011172	Supporting pin of long bar
27	201011257	Bushing II
28	104090045	Pulley
29	103050035	Retaining ring 25
30	103200967	Symmetric axle
	103200966	Asymmetric axle
31	103020099	Bolt M6×20
32	103040140	Spring washer 6
33	103040133	Flat washer 6
34	103200942	Safety plate
35	201011198	Supporting block
36	103200960	Bracket for extension
37	104120078	Bottom cover of column

38	103020123	Anchor bolt M18x160
39	103260263	TLTE32SCA steel cable
	103260264	TLTE40SCA steel cable
40	103020038	Bolt M10x25
41	103020171	Screw M6x12
42	201011165	Installation plate of power unit
43	201011151	TLTE32SCA offside extension column
	201010959	TLTE40SCA offside extension column
44	103030110	Bracket of limit switch
45	103201073	Up protective cover
101		Power unit
102	104120136	Oil hose L=880
103	103100171	Fitting G1/4"
104	104120099	TLTE32SCA Oil hose L=2830
	104120100	TLTE40SCA Oil hose L=4190
105	103100172	T fitting
106	104120075	Oil hose L=3330
107	103100168	Long fitting
108	103040157	Seal gasket 14
109	103260129	Sub cylinder
110	103220054	Sheave seat
111	103050029	Returning ring 32
112	103050020	Returning ring 30
113	X201020388	Sheave assembly
114	103200973	Sheave pin
115	103200939	Steel chain
116	X103060340	Pin 2×26
117		Chain threaded end
118	103200938	Nut M16
119	103030131	Fitting
120		Oil hose in sub-column
201	201021323	Carriage
202	104990132	Sliding block
	201021343	Adjusting pad
203	201011855	Top facial plate
204	103010473	Screw M10×30
205	104130191	Dorr rubber pad
206	103010452	Screw M8×16
207	103202029	Top rod assembly 顶杆组件
208	103202032	Semi gear
209	103010443	Screw M10×25

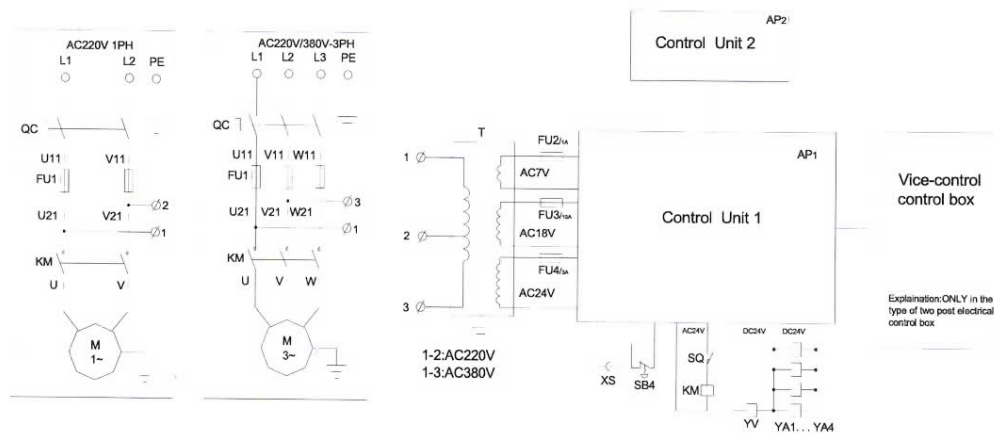
210	201010982	Pin axle
211	201020559	E32SCA long arm I
	201020497	E40SCA arm
212	103201914	Spring
213	103201744	Gear block
214	103020093	Screw M8×16
215	103050030	Retaining ring 40
216	103050027	Retaining ring 22
217	103060376	Pin 5X32
218	104130186	Arm rubber pad
219	103010414	Screw M5X8
220	201021192	Round supporting pad assembly
221	104130189	Round rubber pad
222	201011206	Safety cover
223	201020574	E32SCA guard rail
	201020732	E40SCA guard rail
224	103010393	Screw M8×12
225	103200971	Extension I
	103200970	Extension II
226	201020567	Short arm I (TLTE40SCA not including)
227	201020648	Short guard rail (TLTE40SCA not including)
301	104010446	Bottom case of control box
302	102100090	Emergency stop button
303	102200306	Control board 2
304	104090050	Display board
305	104090055	Case of control box
306	102160392	Water proof socket
307	102100087	Power switch
308	102110059	contactor
309	102200305	Control board 1
310	102130036	Transformer
311	103200932	Base plate of control box
312	102150053	Fuse
313	102160440	terminal

Diagram of the hydraulic system



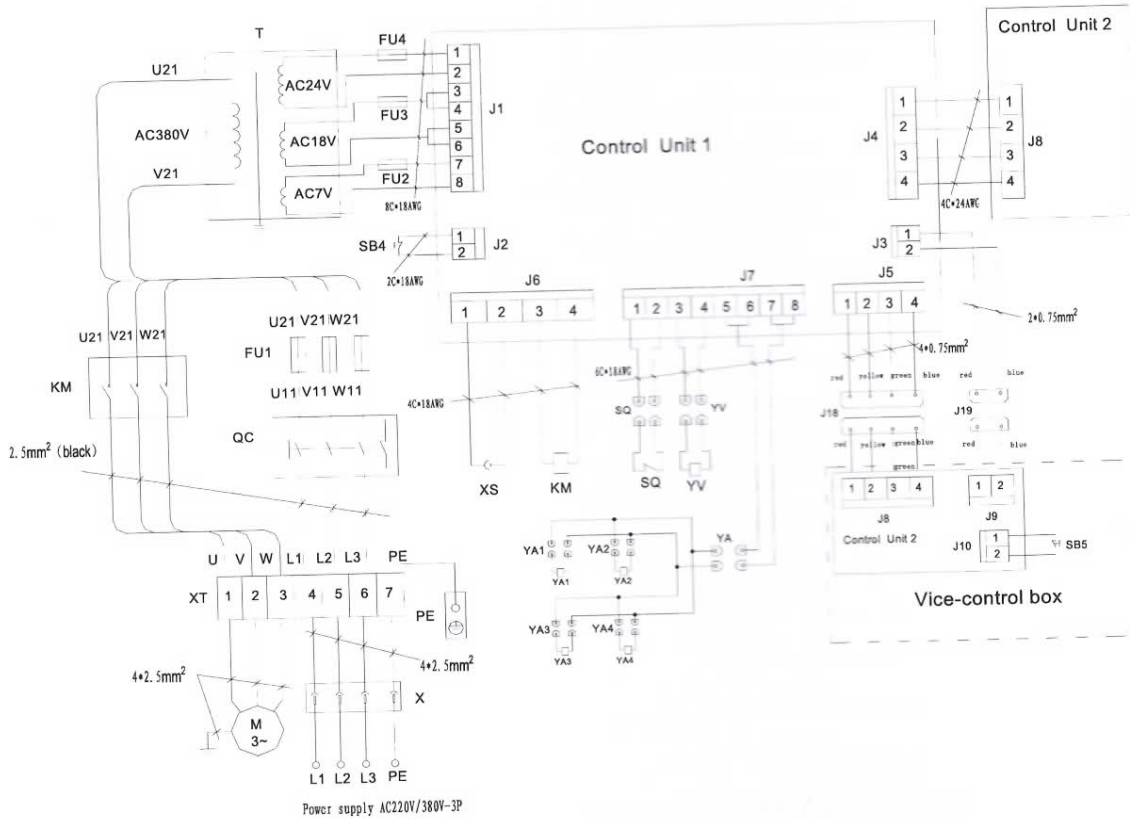
- 1- Gear pump, 2- Motor, 3- Oil filter, 4- Check- valve, 5- Safety valve, 6- Solenoid valve, 7- Servo flow-control valve, 8- Hose, 9- Hydraulic cylinder, 10- Level gauge, 11- Air filter

Diagram of the electrical system



- KM-Contactor; M-Motor; QC-Power switch; T-Transformer; SB1-UP button; SB4-STOP button; YA1、YA2、YA3、YA4-Electromagnet YV-Solenoid valve; SQ-Limit switch; XS-Socket of light; FU-Fuse

Diagram of the wire connection



8. Safety rules of electrical system

1. ONLY the personnel who is trained or has professional knowledge can maintain the lift.
2. DON'T modify or omit the safety devices.
3. Reading the warning signs before operation.
4. Turning off the power and locking the main switch before eliminating the trouble.
5. If the air is too moist, watching out for getting an electric shock.
6. The room should be cleared, before the lift got power.
7. The control box can be opened ONLY in one condition that checking up the electrical equipments.
8. Without the authorization of manufacturer, CAN'T modify the circuit.
9. Confirming that the electrical accessories are accord with the specifications (including the colour code of wires), before changing them.
10. DON'T wear glasses with metal frame, necklace, ring, watch or bangle during the operation.

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